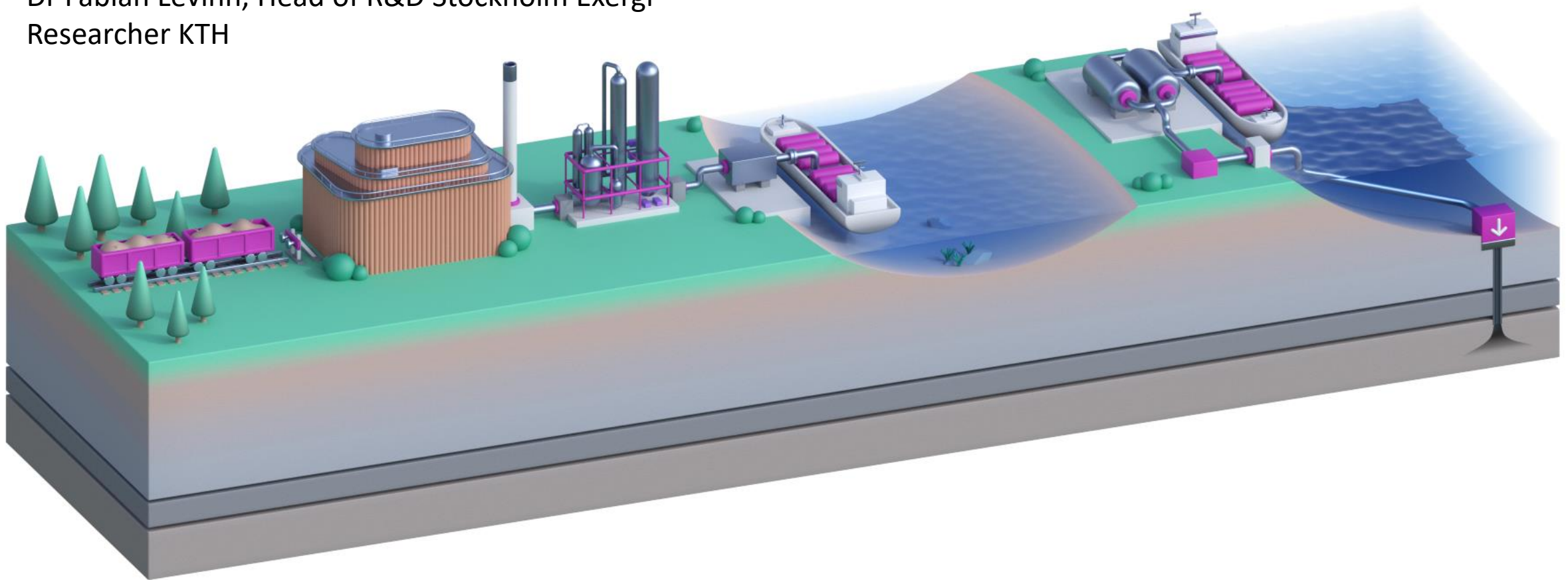


Stockholm Exergi BECCS

Dr Fabian Levihn, Head of R&D Stockholm Exergi
Researcher KTH

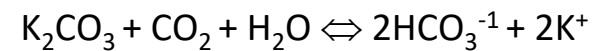
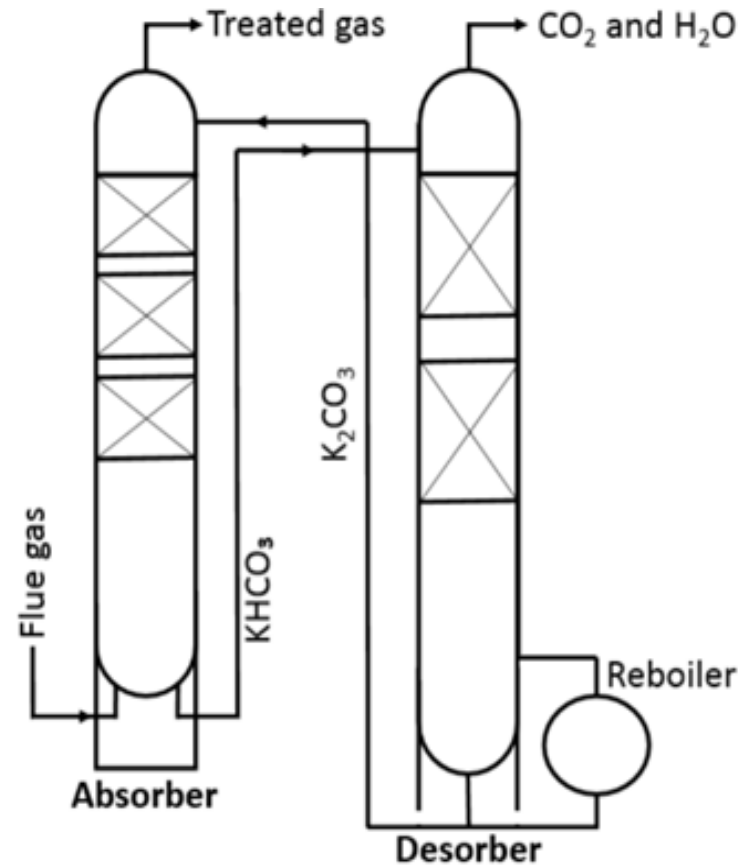


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Proven technology

Cost effective

- Inhouse experience
1971-2011 (700 000h)
- More than 1000 installations
since the 1950s in the chemical
process industry
- Providing Bio-CHP plants with
CCS is unique
- Good match with CHPs.



Bio-ccs research plant in Stockholm, commissioned Dec 2019

- Methods and optimization of physical parameters
- Composition of solvents (additives) with corresponding kinetics in the chemical reactions
- Long term test with identifying and measure side reactions, degradation products and accumulations/impurities in solvent
- Reality check of absorption rate, mass balances, pressure drops etc
- Modelings and simulations in Aspen Plus
- Stress tests of equipment
- Give better possibility for technical/economic evaluation of the cost for a BECCS plant with HPC
- 2 scientific publications planned

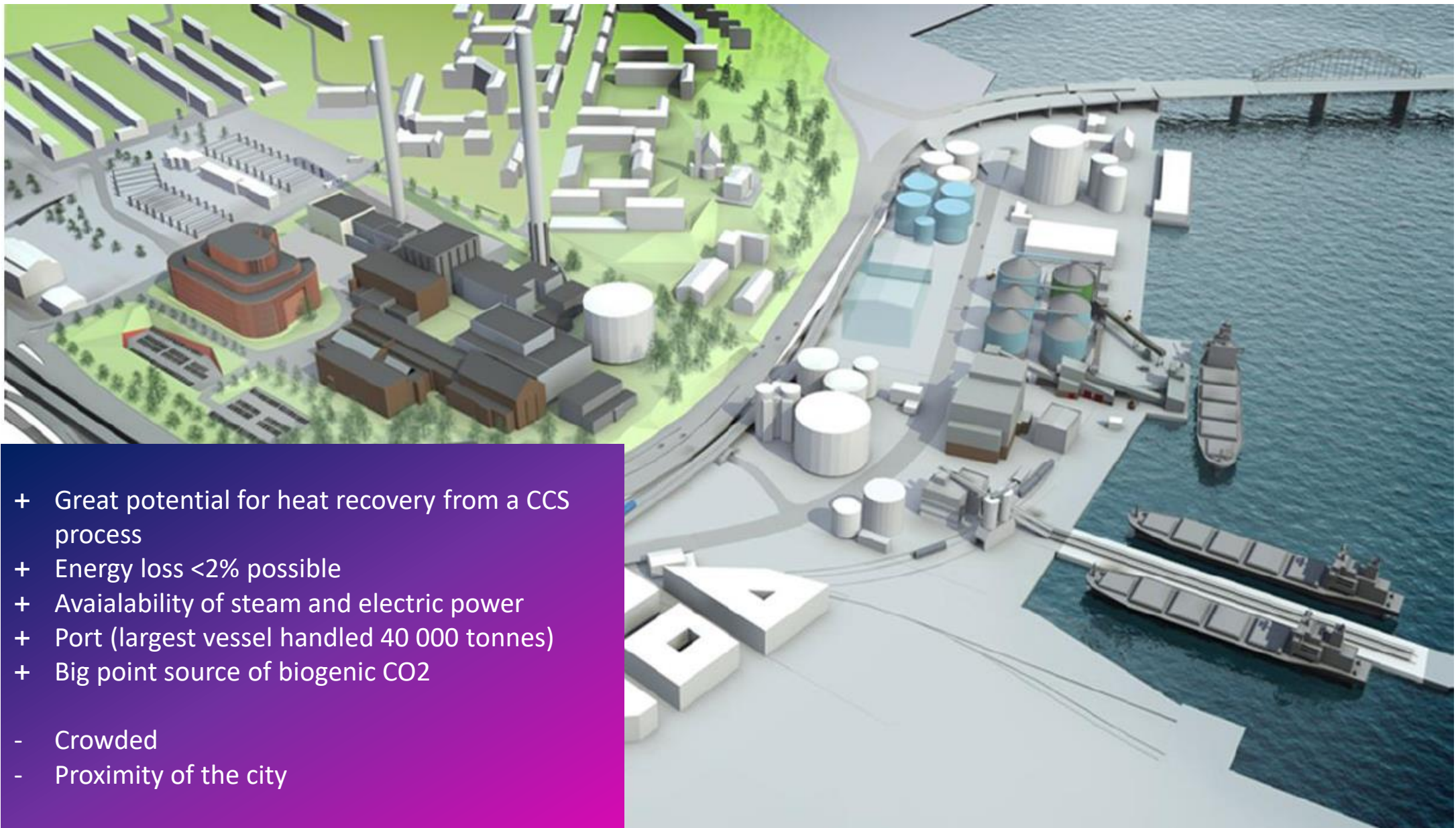


BECCS research facility

Test phase one met expectations

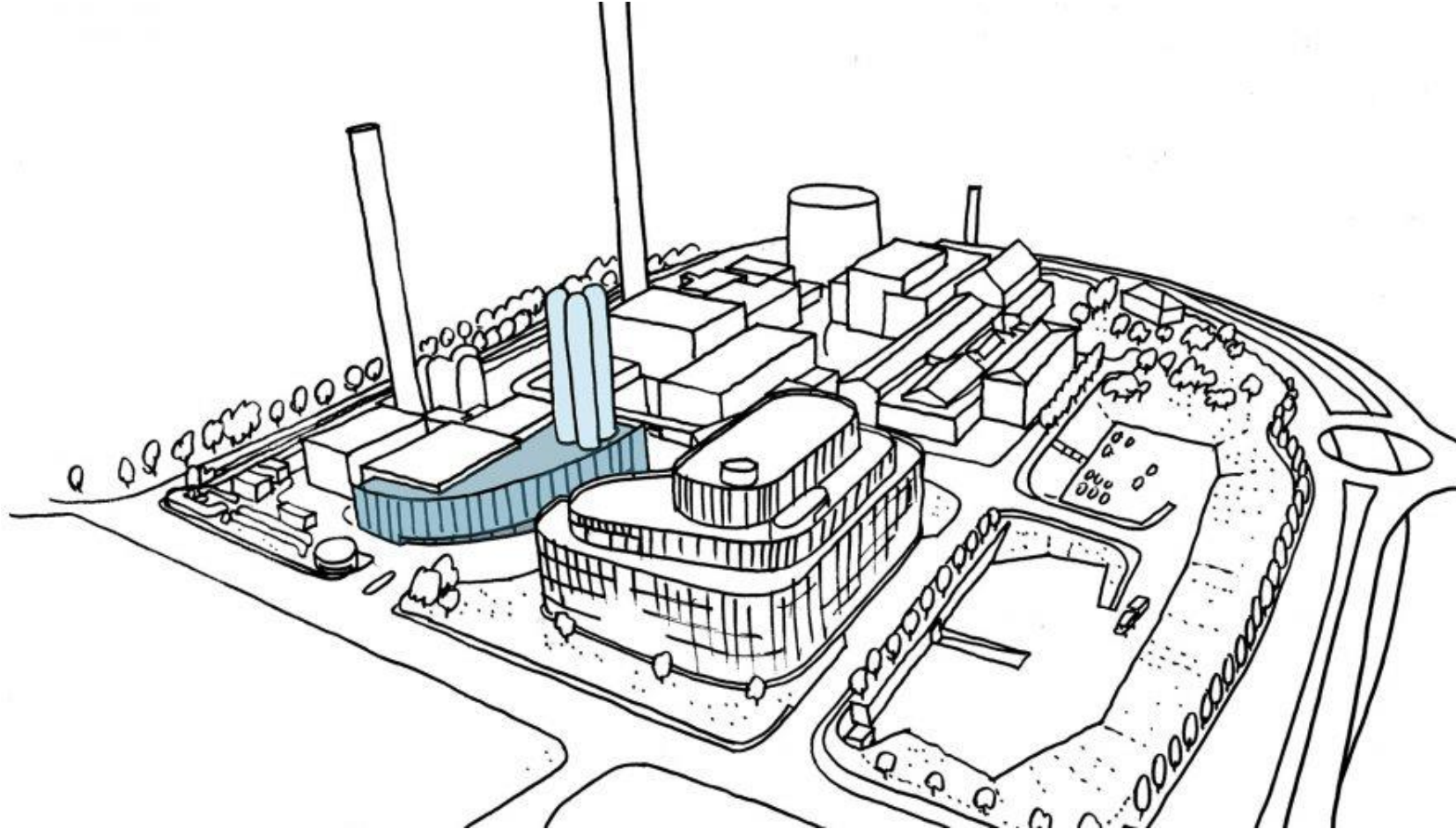
Additional test and expanded facility planned



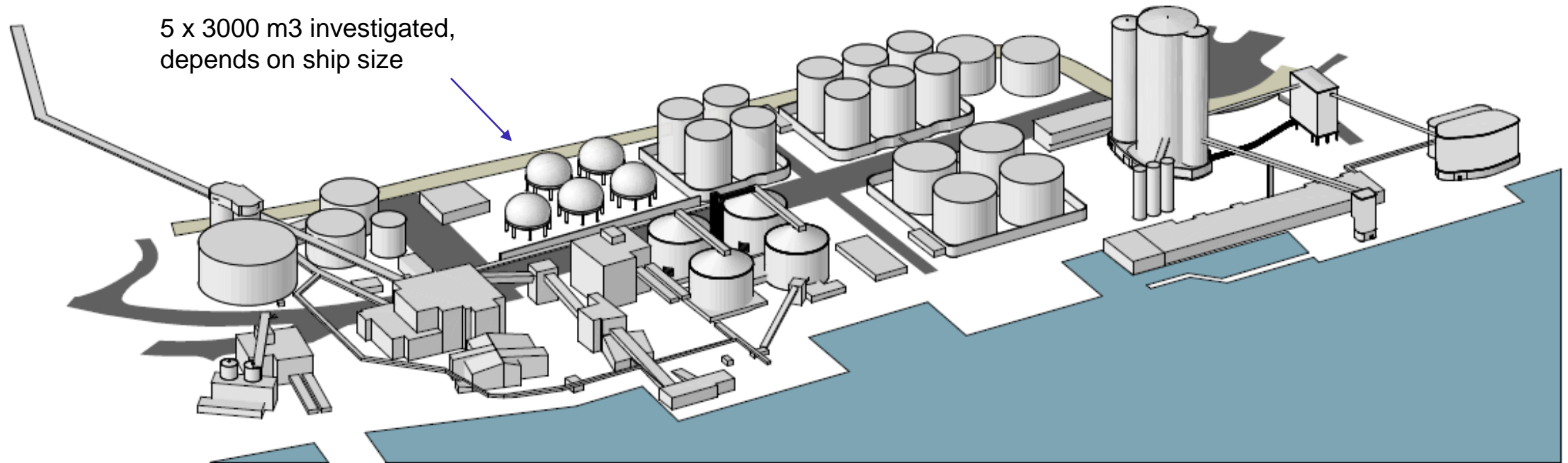


- + Great potential for heat recovery from a CCS process
- + Energy loss <2% possible
- + Availability of steam and electric power
- + Port (largest vessel handled 40 000 tonnes)
- + Big point source of biogenic CO₂
- Crowded
- Proximity of the city

Design of full scale capture plant



Liquefaction and storage



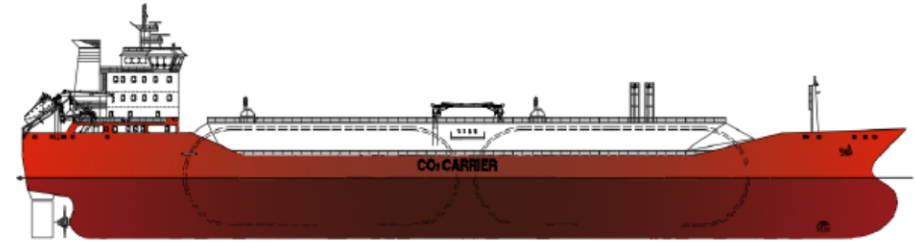
Ship size and design

- Ship size has impact on both economics and environmental performance
- Standardisation of CO₂ pressure and temperature would be beneficial
- 7 bar / -50 °C v.s. 15 bar / -25 °C?

RCO₂ 15000

Refrigerated CO₂ Carrier

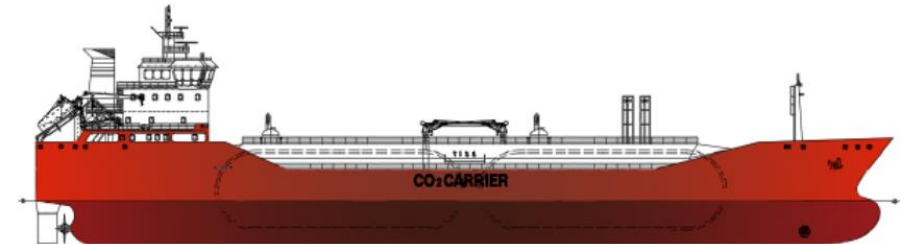
TERMINAL – Conventional propulsion, Single screw



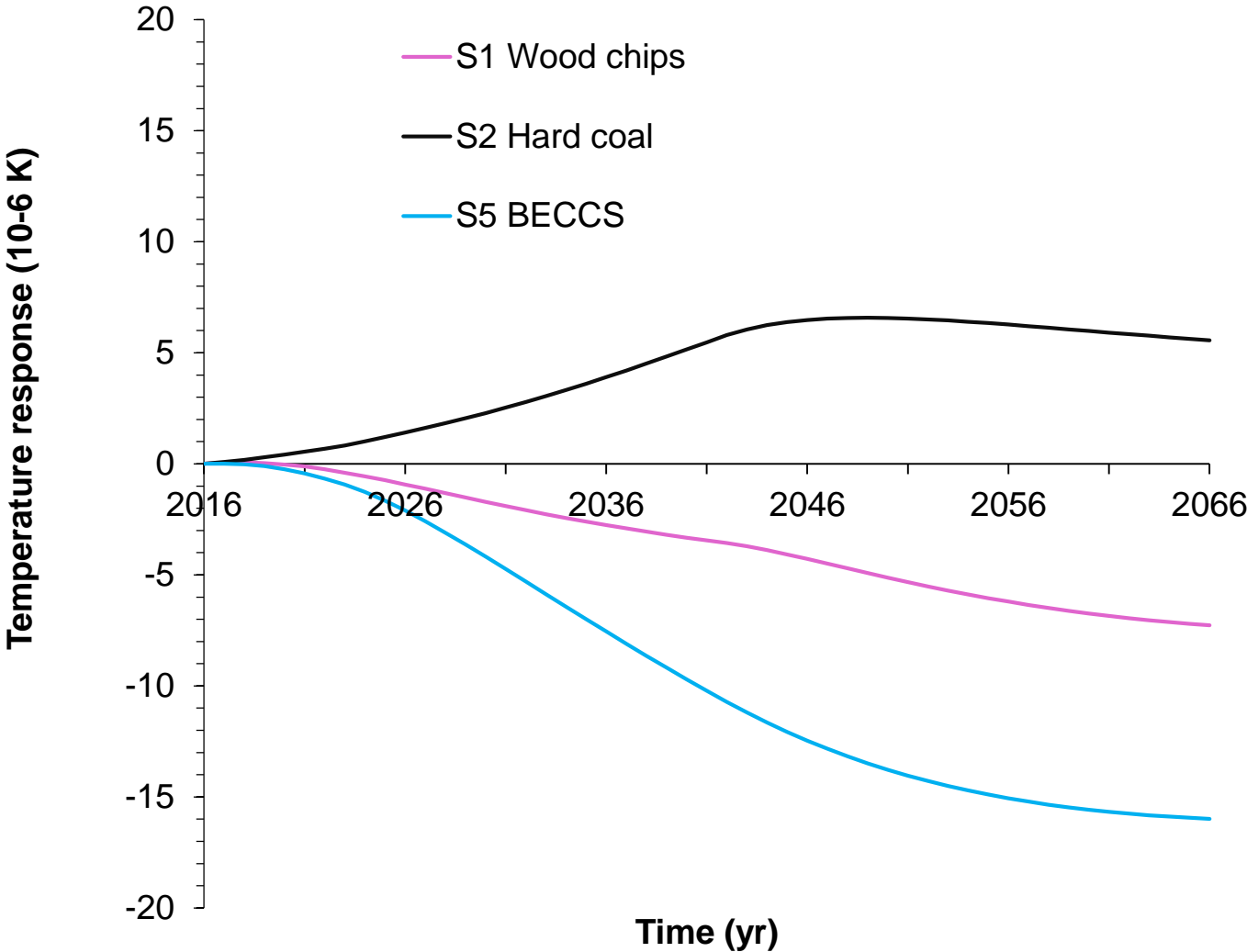
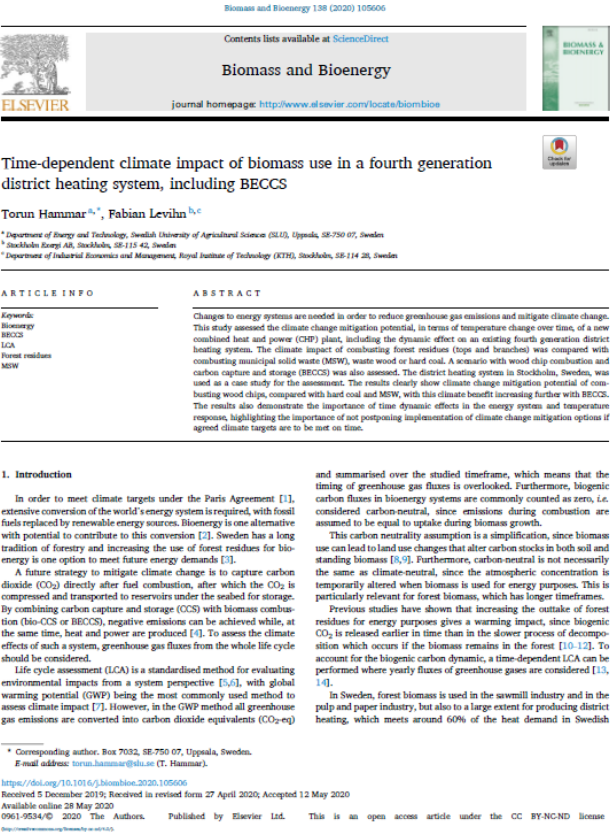
RCO₂ 5200

Refrigerated CO₂ Carrier

TERMINAL – Conventional propulsion, Single screw



Bio CCS LCA



Thanks